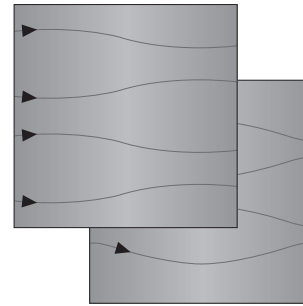| TECHNICAL DATA	
Maximum Sheet Width	1500 mm (60")
Material Thickness	0.4 – 1.1 mm (0.016"– 0.043") galvanized steel 0.4 – 0.6 mm (0.016"– 0.024") stainless steel 0.5 – 1.1 mm (0.020"– 0.043") aluminium
Cutting Speed	2 – 10 m / min. (6 – 32 fpm)
Segment Angle	5 – 46° (in steps of 1 / 10 degree)
Elbow Diameter	100 – 1500 mm (in steps of 1 mm) (4"– 60")
Number of Cutters	1 – 4 (selectable on control panel)

ROLLFORMER AR 800

The Rollformer AR 800 represents a new generation of Rollformers.

Built to support high-speed production of round-shaped metal parts and perfectly complements the Spiro® Stitchwelder and Litelocker family.

Unique Features:

- Designed for fast and automatic rolling of bend segments, T-pieces, connectors etc.
- The Rollformer can be operated in combination with the Stitchwelder allocating only 1 operator for both machines
- Equipped with remote control
- Automatic feeding table

TECHNICAL DATA	
Diameter Range	100 – 1000 mm (4"– 40")
Maximum Width of Blank	800 mm (31") (depending on thickness & Ø)
Material Thickness	0.4 – 1.0 mm (0.016"– 0.039") galvanized steel 0.4 – 0.6 mm (0.016"– 0.024") stainless steel 0.4 – 1.0 mm (0.016"– 0.039") aluminium
Maximum Output	1200 segments / hour – size 315 mm / 90°
Power Supply	1.5 kVA / 400 V / 50 Hz (other voltage on request)